

## 2. Flush Fit End Panel Application Instructions

Before beginning the cabinet installation, you will need to apply the finished flush-fit end panels to the side(s) of the cabinet or run of cabinets that will be exposed to the room. Just follow the below simple steps to apply the flush-fit end panels.

### Materials:

Finished Flush-Fit End Panel

Roll of Double Sided Tape (1 roll per flush-fit end panel) and construction adhesive (not provided).

#### Toe Notch Instructions

Note: If flush-fit end panel is the the left side of cabinet, the toe notch will be on the right side of the flush-fit end panel. If the flush-fit end panel is for the right side of the cabinet, the toe notch will be on the left side of the flush-fit end panel. Find the toe notch template to use when cutting the overlay.

- Step 1. Toe notch out the flush-fit end panel.
- Step one – Fold Template along the dotted line
  - Place toe notch area template on the face of the flush-fit end panel
  - Line up the bottom of toe notch are with the bottom of the flush-fit end panel
  - Using a pencil draw a line along the edge of the toe notch are template
  - Using a jigsaw or hand saw, cut along the line. Make sure the saw blade is inside the toe notch area, which will be removed.
  - Any left over pencil marks can be erased with a pencil eraser.

Step 1 — Cut and apply double sided tape to flush-fit end panel or use construction adhesive. If using construction adhesive, use tape guidelines as glue guideline and then move to Step #2.

- Cut the roll of double sided tape into strips. Cut tape strips to the lengths and quantities listed on the tape template. You will only need one roll of tape for each flush-fit end panel.
- Apply the tape to the flush-fit end panel following the tape template diagram. Tape strips applied along the edges of the flush-fit end panel should be 1/4" from the edge.
- As you apply each tape strip, run your finger along the strip, applying pressure to make sure the tape makes complete contact with the flush-fit end panel.

Step 2 —

Apply flush-fit end panel to cabinet side panel.

- Remove the backer from each tape strip.
- Holding the flush-fit end panel at an angle from the cabinet side panel, slide the front edge of the flush-fit end panel into the face frame groove. Make sure the entire edge of the flush-fit end panel is seated inside the face frame groove.
- Align the top of the flush-fit end panel with the top of the cabinet side panel and press the flush-fit end panel against the side panel.
- Working from front to back, apply pressure along the entire surface of the flush-fit end panel to make sure each tape strip makes complete contact with the cabinet side panel.
- Allow the tape to cure for 1 hour before proceeding with the cabinet installation.

